

Slip Behavior in MUTF Joints with Focus on Its Mechanism



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How Does Splice Plate Thickness Influence Slip Behavior? A FEM-Based Investigation

BACKGROUND

Huck one-sided high-strength bolts called MUTF (Fig.1) are widely used to repair steel structures, especially in **narrow spaces** or with closed sections.

MUTFs enable one-sided tightening by unique internal workings like elephant-foot bucking of the bulb sleeve.

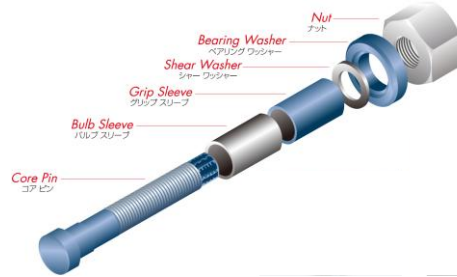


Fig. 1 Configuration of MUTF

Issues identified in Previous Studies

- ❑ 14% reduction in slip coefficient of the joints with MUTF20 and H-side thin plate (Surface treatment: blast cleaning)
- ❑ High contact pressure around bolt holes on the H-side faying surface

→The joint behavior is investigated using FEM to improve MUTF performance

METHOD

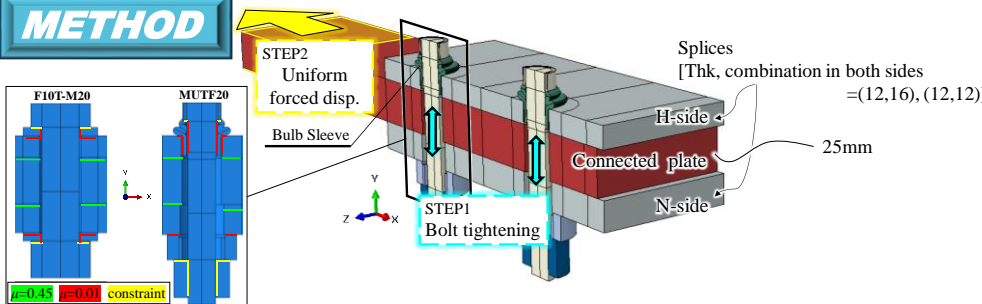


Fig. 2 1/4 FE model of the specimen

- Slip-critical Joints: the specified pretension is introduced.
- Slip load: maximum load until 0.2mm relative displacement at 10mm from the connected plate end.

Comparison items

- ✓ Load vs. relative displacement
- ✓ Pre-tension residual ratio
- ✓ Plastic area of the H-side plate

KEYWORDS

- ❑ MUTF, Slip Behavior, Relative displacement

RESULTS

- In MUTF joints, a thinner H-side splice plate leads to **earlier H-side relative displacement**.
- Unequal splice plate thickness (sph12spn16) causes eccentric bending and earlier H-side displacement (Fig.4).

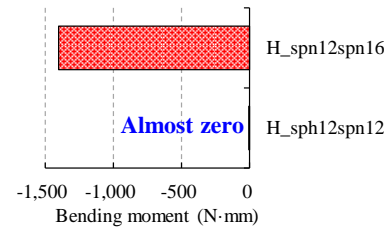


Fig. 4 Bending moment of the connected plate

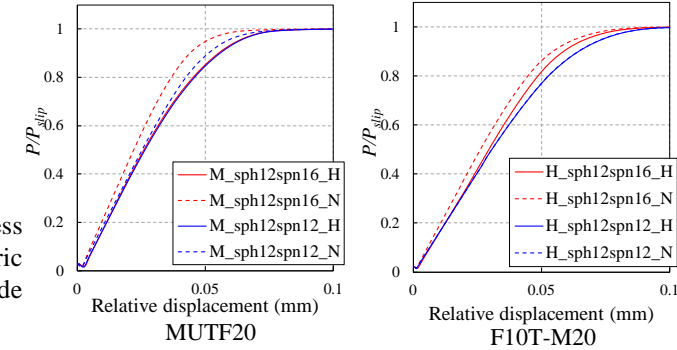


Fig. 3 Load-Relative displacement

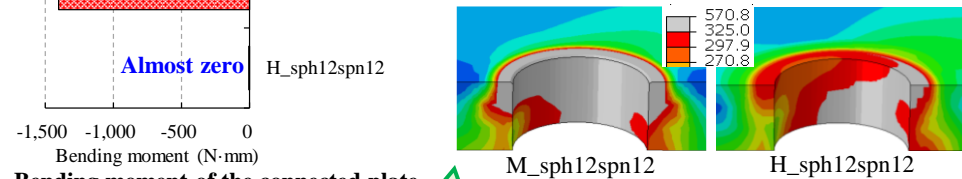


Fig. 5 Plastic state of H-side splice plate

- Despite the effect of plastic deformation (Fig.5), MUTF shows about **5% higher pre-tension residual ratio** than F10T joint until the slippage.

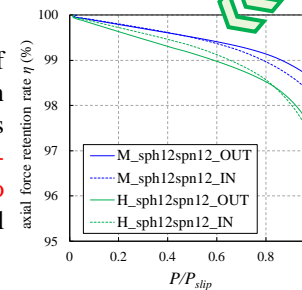


Fig. 6 Pre-tension residual ratio

- The suppression of pre-tension reduction is presumed to result from the bulb sleeve being able to better accommodate plate thinning due to plastic deformation.

SUMMARY

- MUTF joints with H-side thinner splice are affected **earlier H-side relative displacement**.
- When only the H-side splice plate is reduced, the displacement difference between the H- and N-sides is further increased by the eccentric bending moment.
- Despite **pronounced plastic deformation** from localized contact pressure, MUTF **maintains a high pre-tension residual ratio** until the slippage.